

1  
2  
3  
A  
B  
C  
D  
E

1  
2  
3  
A  
B  
C  
D  
E

1 2 3 4  
L1 L2 L3 PE  
Main power supply  
TN-C-S 3x460V AC

28 29  
Thermal protection  
NC  
M  
3 ~  
Screw motor  
1,5kW

M  
3 ~  
Mixing motor  
0,37kW

6 7 8 9  
U1 V1 W1 M3  
M  
3 ~  
Feeder pump - 4kW

CENTRAL  
STOP

POWER SUPPLY  
120W 24V/5A

PR-24DC-DA-R  
24V DC  
PLC1

PI3070N  
24V DC  
DISP

FM2  
ODE-3  
INVERTEK  
RJ45-8  
RJ45-7

FM3  
ODE-3  
INVERTEK  
RJ45-8  
RJ45-7

FM3  
ODE-3  
INVERTEK  
RJ45-8  
RJ45-7

PLC

PLC INPUT

PLC INPUT

PLC INPUT

R 120  
SG+  
SG-

S1

KM0

CS

FA1

FA2

FA3

FA4

FA5

IN7

IN8

IN9

L+

M

1

2

1

1

1

2

4

PE

U1

V1

W1

M1

U1

V1

W1

M3

U1

V1

W1

M3

0V DC

PE

6

7

8

9

24V DC

24V DC

1

2

3

1

2

3

1

2

3

1

2

3

1

2

3

1

2

3

1

2

1

2

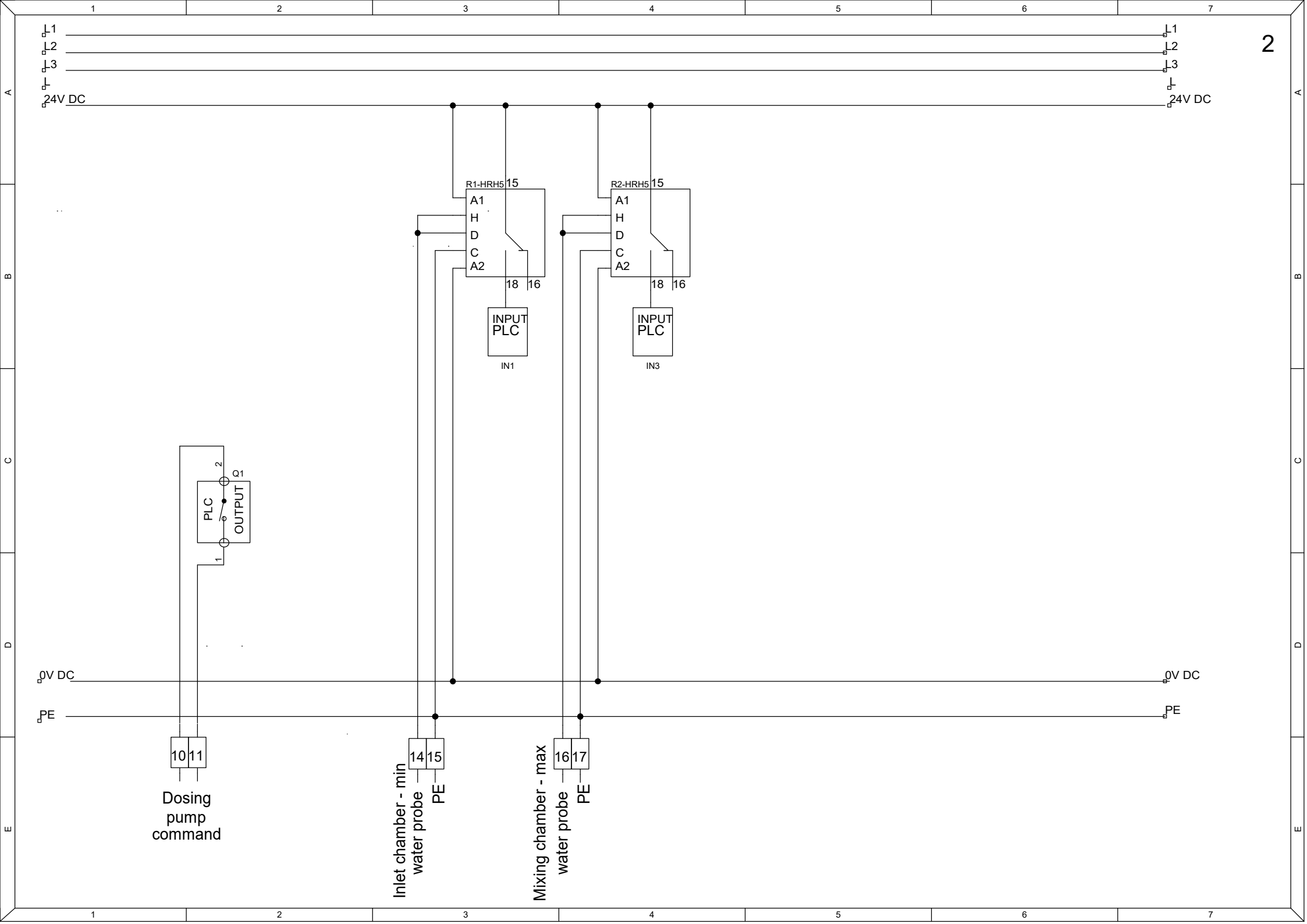
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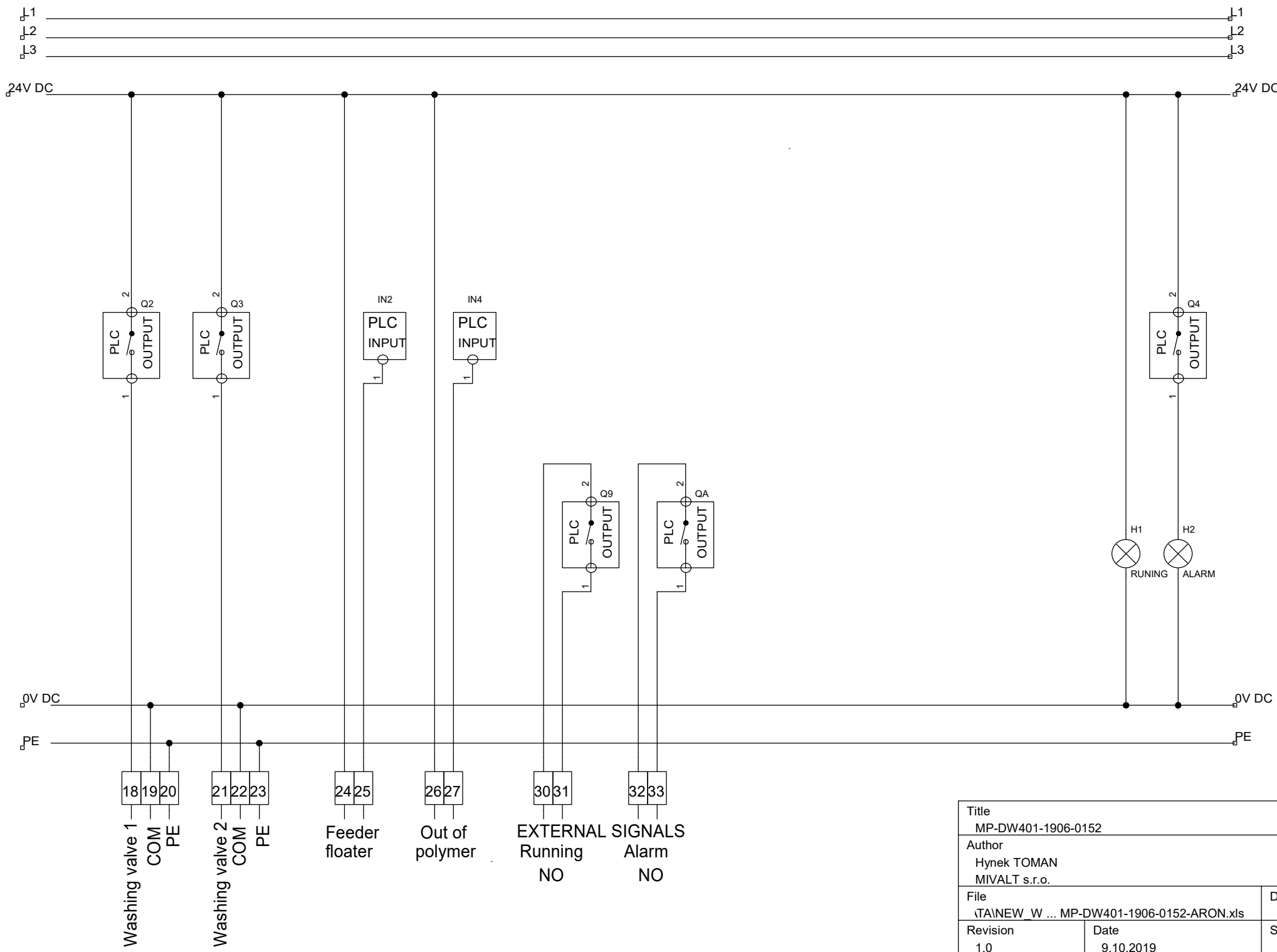
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1

2

3





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Author Hynek TOMAN MIVALT s.r.o.		
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